

# A holistic view of quality: building quality infrastructure for solar PV



INTERSOLAR

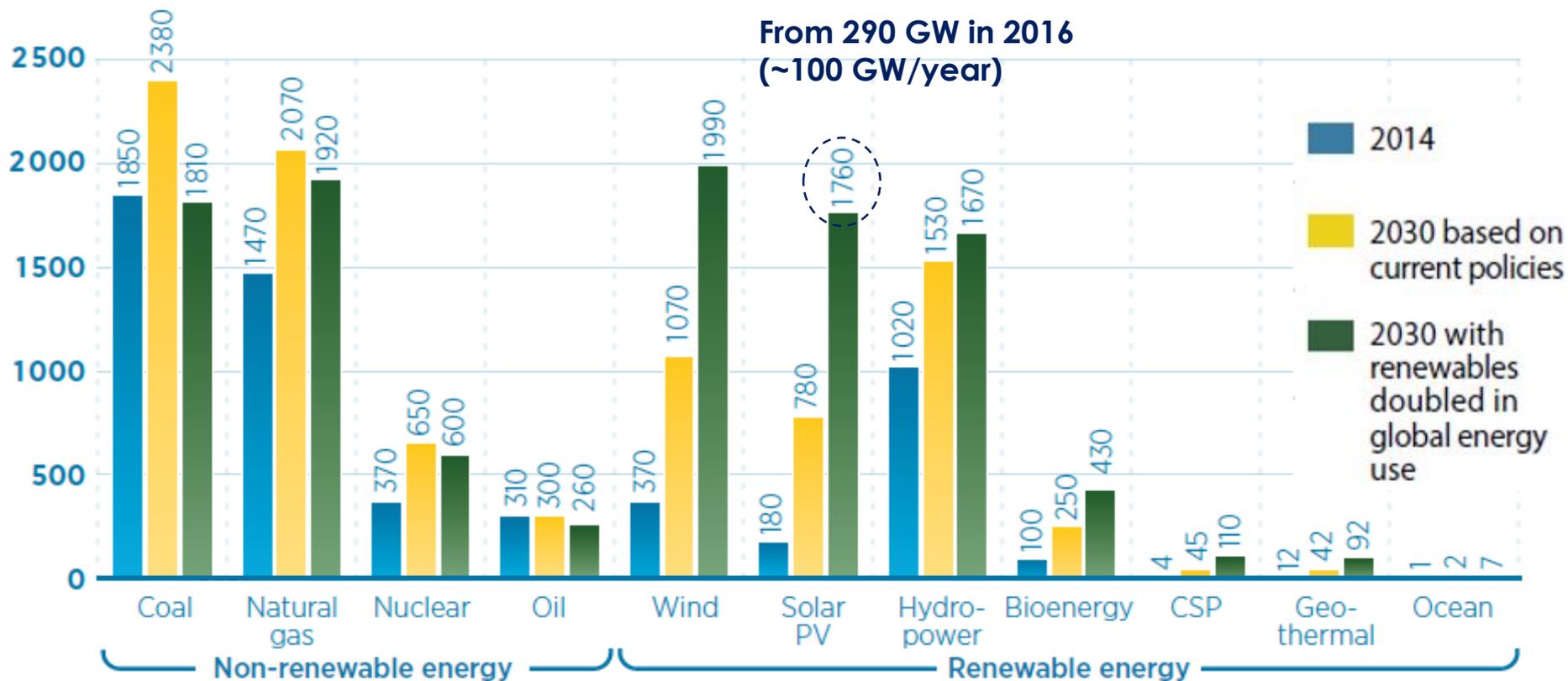
Munich, Germany  
1 June 2017

1

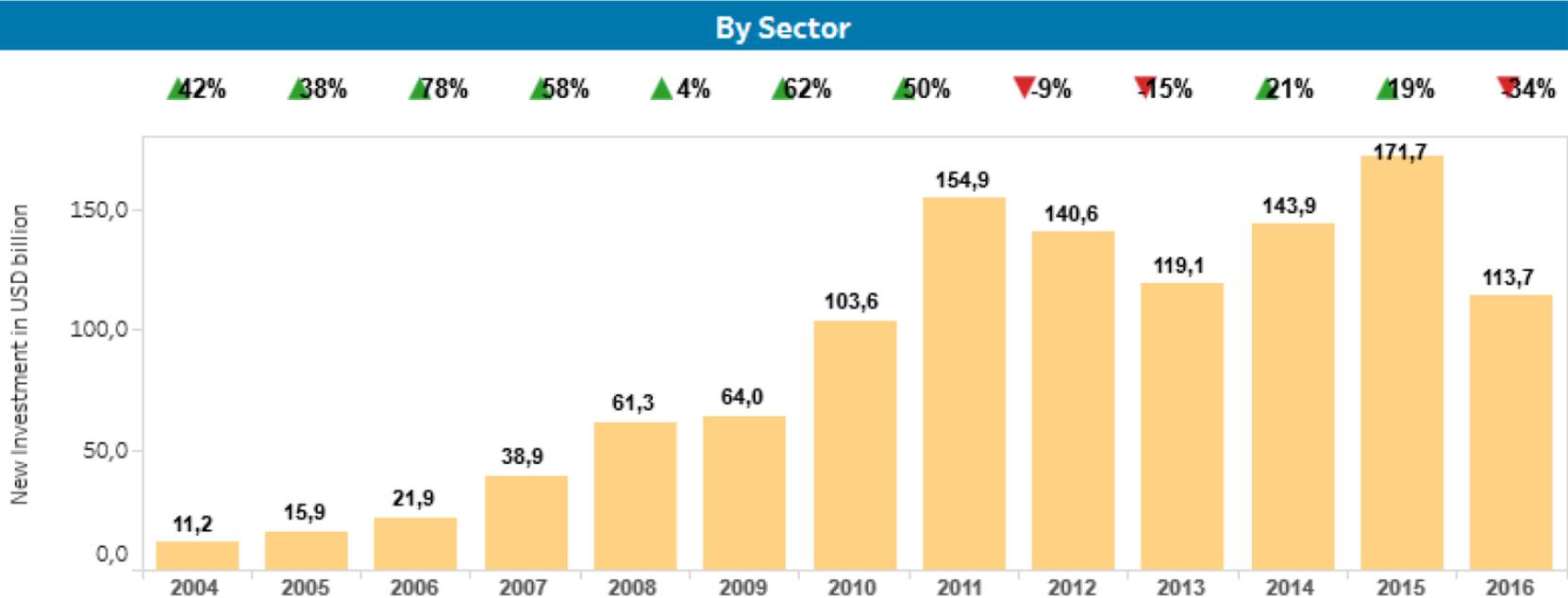
PV deployment

# Growth in PV deployment

Power generation capacity (GW installed by 2030)



# Global solar power investments



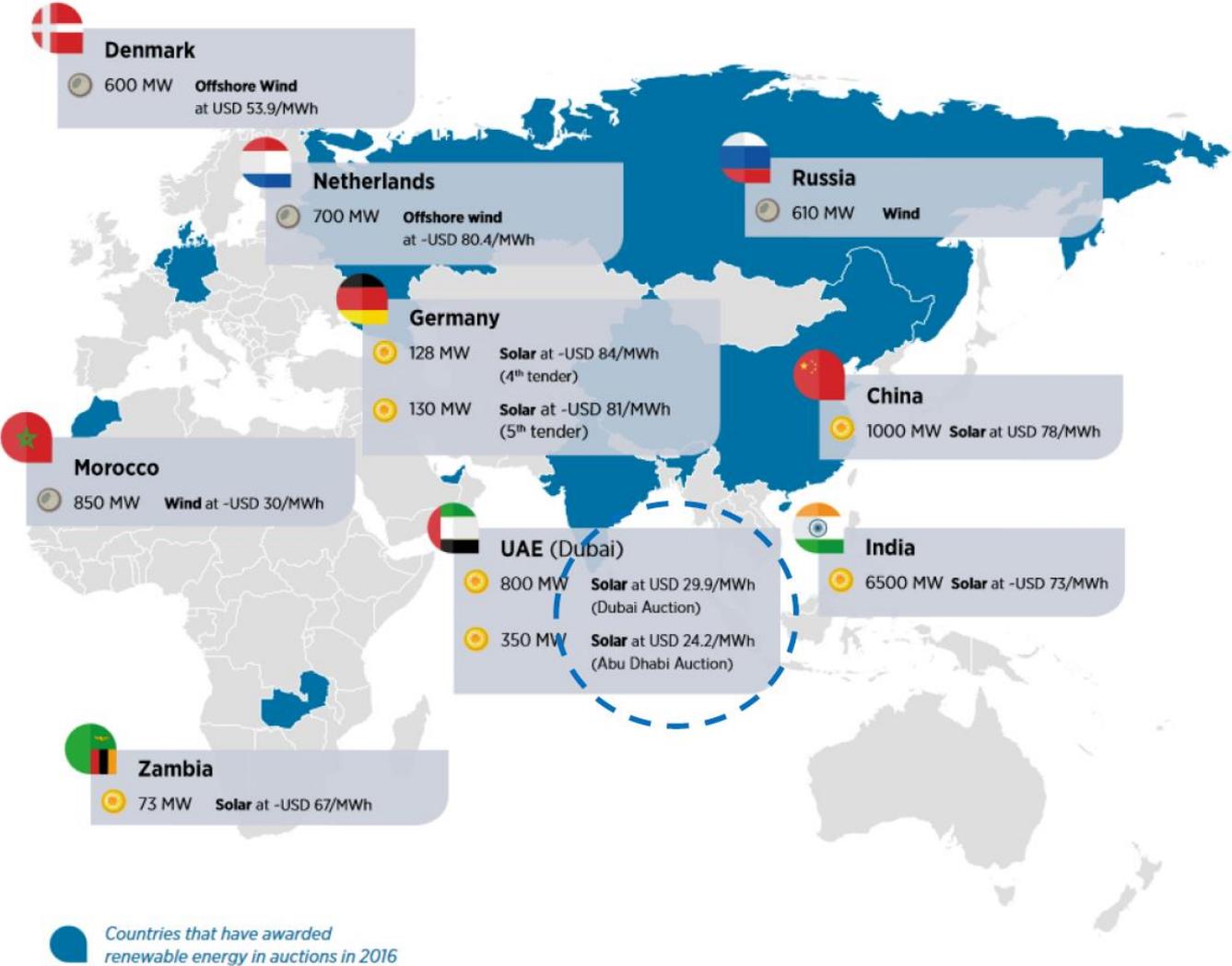
Source: Frankfurt School-UNEP Centre/BNEF. 2017.Global Trends in Renewable Energy Investment 2017, <http://www.fs-unep-centre.org>  
 Note: Investment volume adjusts for re-invested equity. Total values include estimates for undisclosed deals.

2016: **113 USD billion**

2030: **2.7 trillion USD in 15 years** | 186 billion USD/yr (1 800 GW)

# 2 Risk management

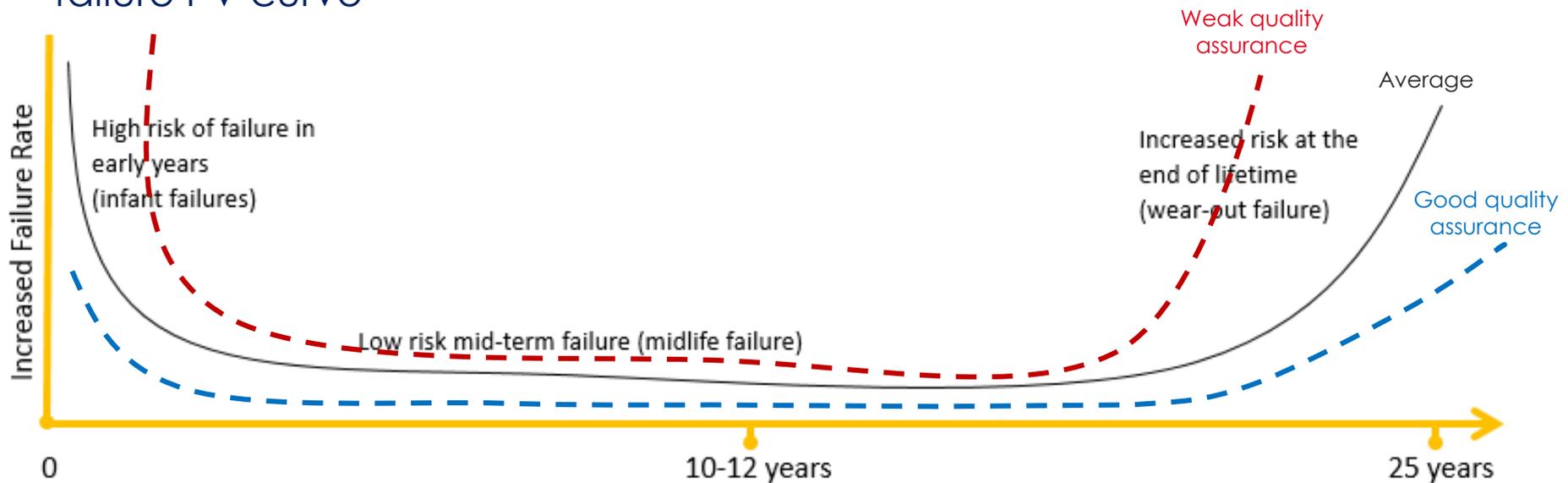
# Record PV prices



Source: IRENA (2017) RENEWABLE ENERGY AUCTIONS: ANALYSING 2016

# Failure risks present in their majority at early and mature stages

Life expectation of modules is 25+ years, however they have to deal with failure PV curve



Source: Adapted from Solar World 2016

EPC

Lenders

Project Owner/ Community

**Lenders' perspective:** revenues only important during first 10-15 years

- Risk of infant failures are passed to EPC
- Bankability assessments further minimize risks of midlife failure
  - ✓ Valid renown certifications
  - ✓ Track record of company and modules
  - ✓ Quality of manufacturing facility
  - ✓ Warranty conditions

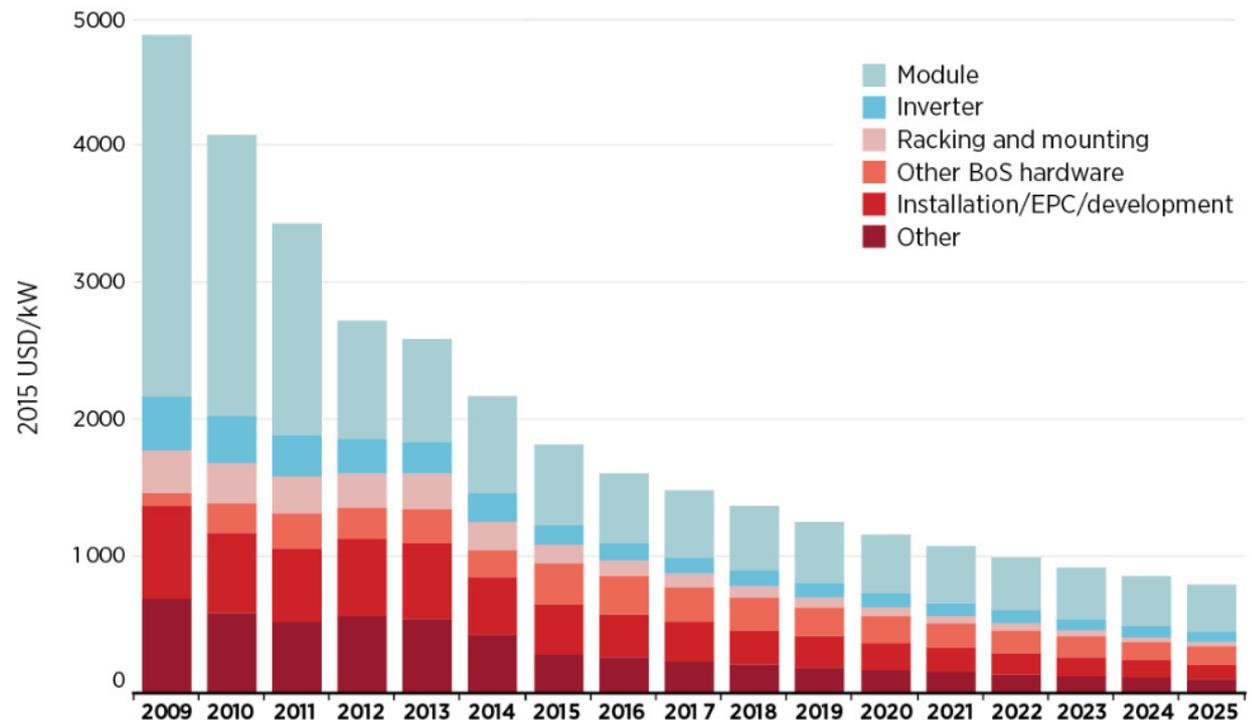
# Equipment selection considering quality aspects

PV Modules represent around a third of PV installed costs

Performance of PV modules is dependent to:

- Module technical characteristics
- Quality of materials used
- Testing procedures
- Quality of manufacturing facility
- Manufacturing process

UTILITY-SCALE SOLAR PV: GLOBAL WEIGHTED AVERAGE OF TOTAL INSTALLED COSTS, 2009-2025



**More than half** of non schedule hardware repairs happen due to equipment selection

# Holistic View - Quality Covers the Whole System, not Hardware only



Implementation of Quality Schemes covers not only equipment but whole systems  
Including Design, Installation, O&M services



TÜV Rheinland

*“Every other fault that we detect is due to incorrect installation.”*

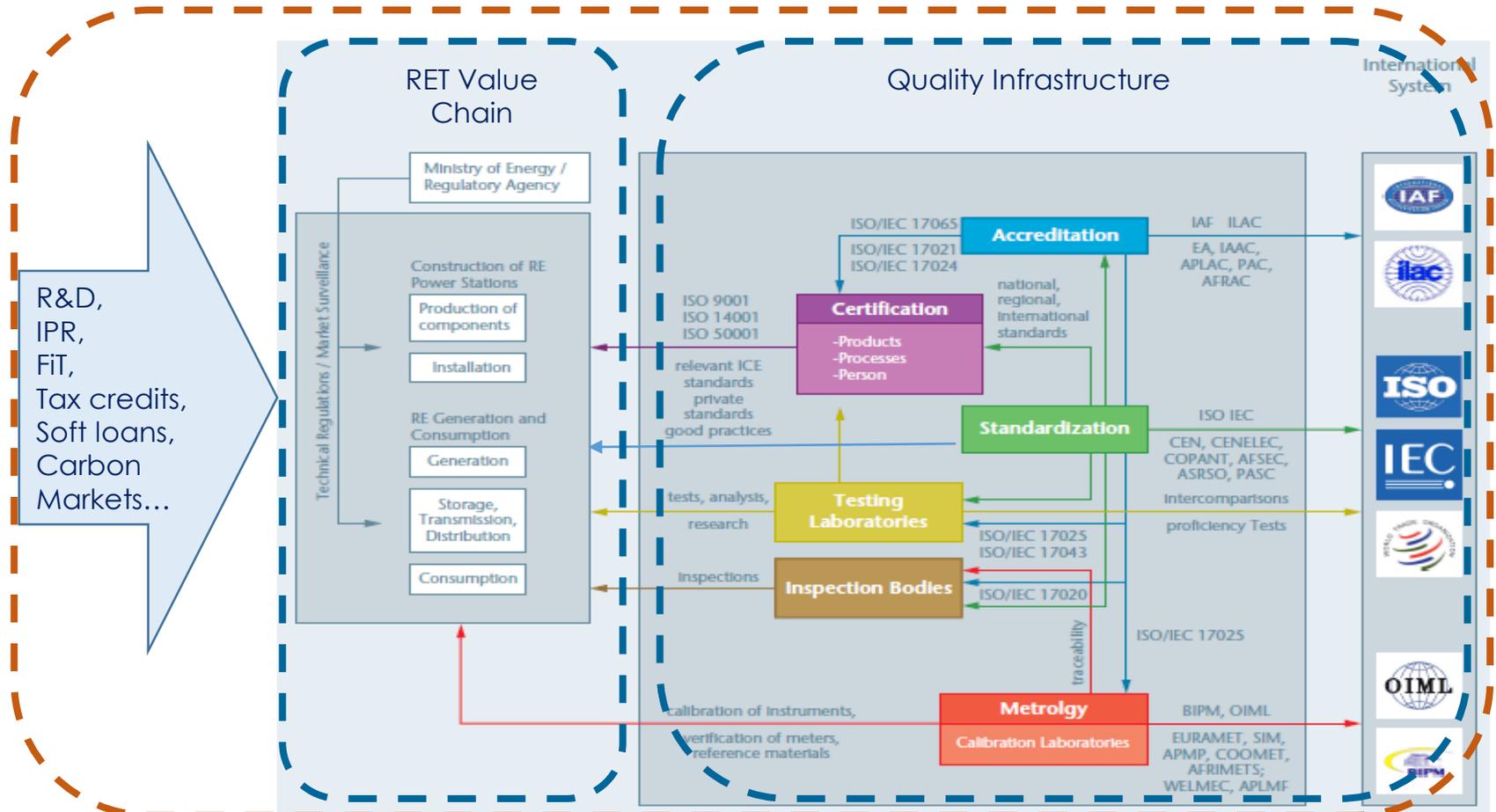
Source: TÜV Rheinland

3

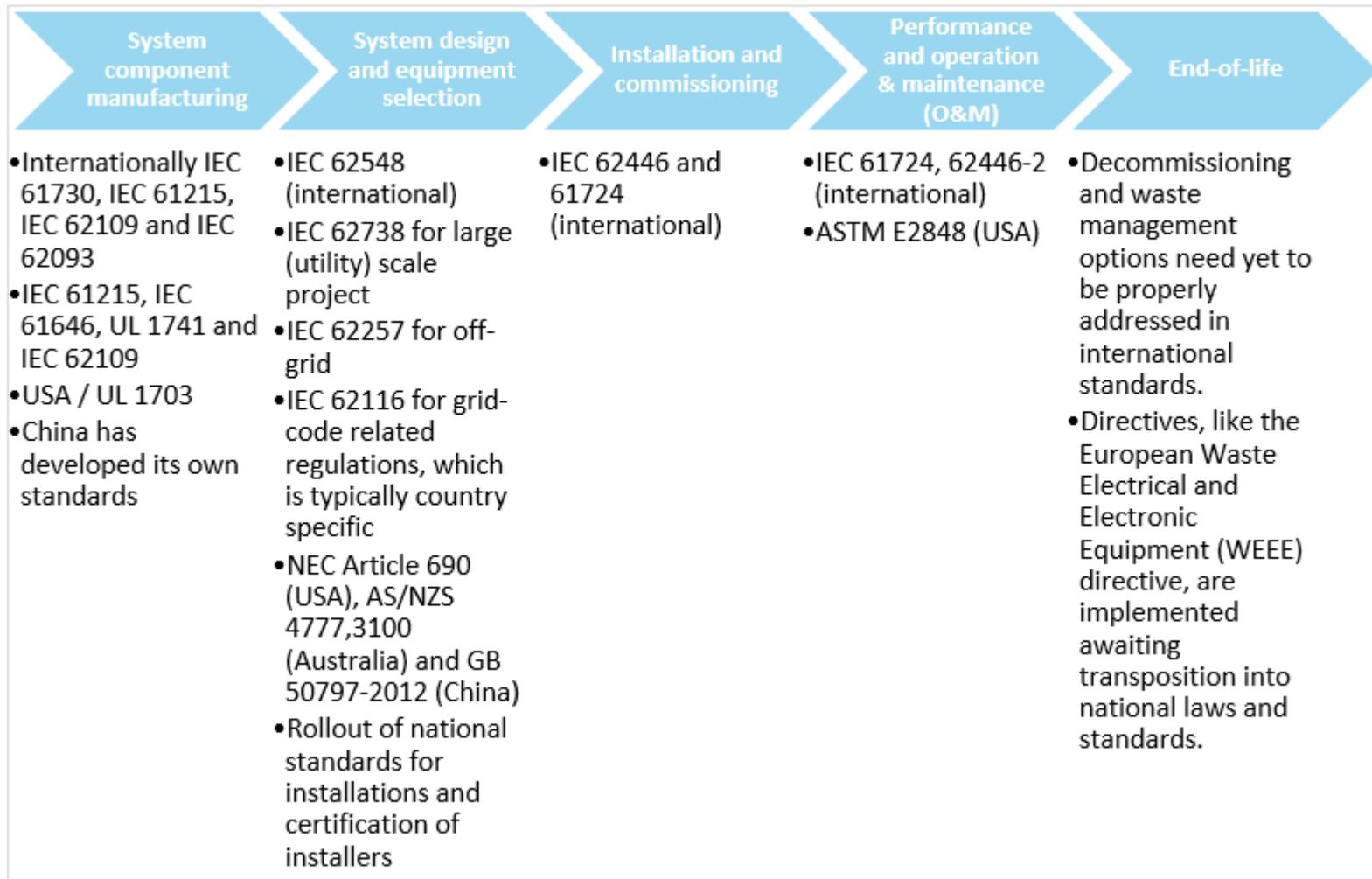
Quality Infrastructure

Which **instruments** do we have to mitigate technical risk, attract investment and public acceptance, and meet expectations by all stakeholders in a USD trillion market?

## International standards and conformity assessment schemes



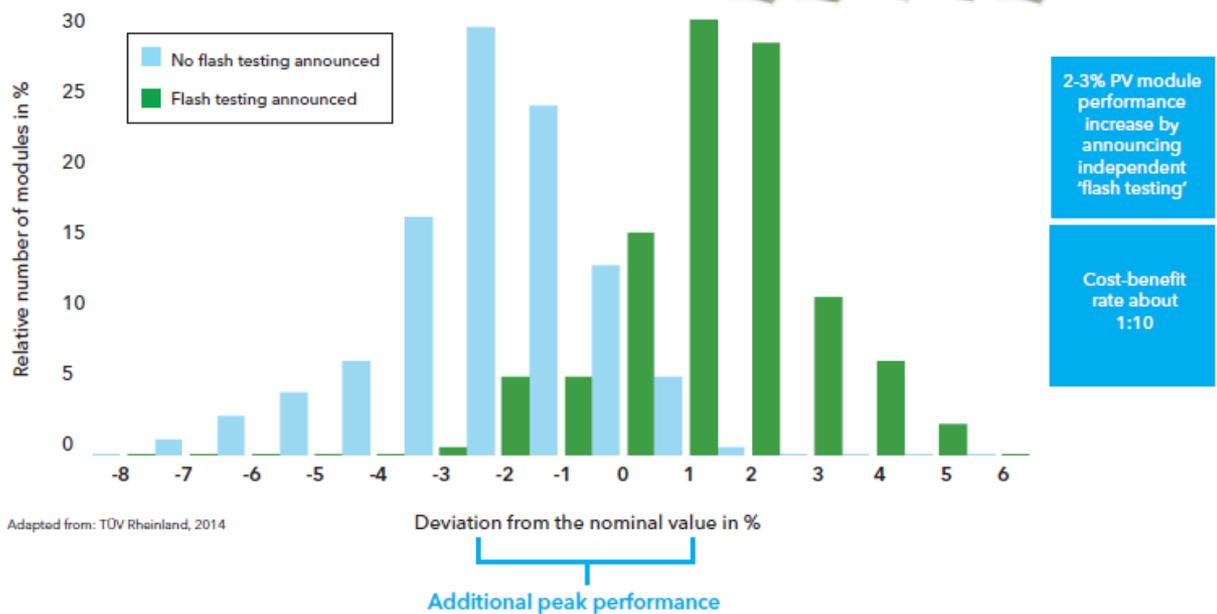
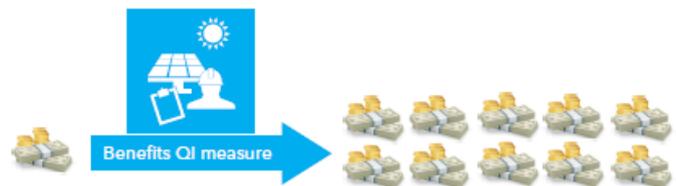
# Standards for PV systems



# The benefits of QI services outweigh their costs – QA in EPC contracts

Example: Higher plant outputs due to module performance testing

Higher outputs due to announced performance testing

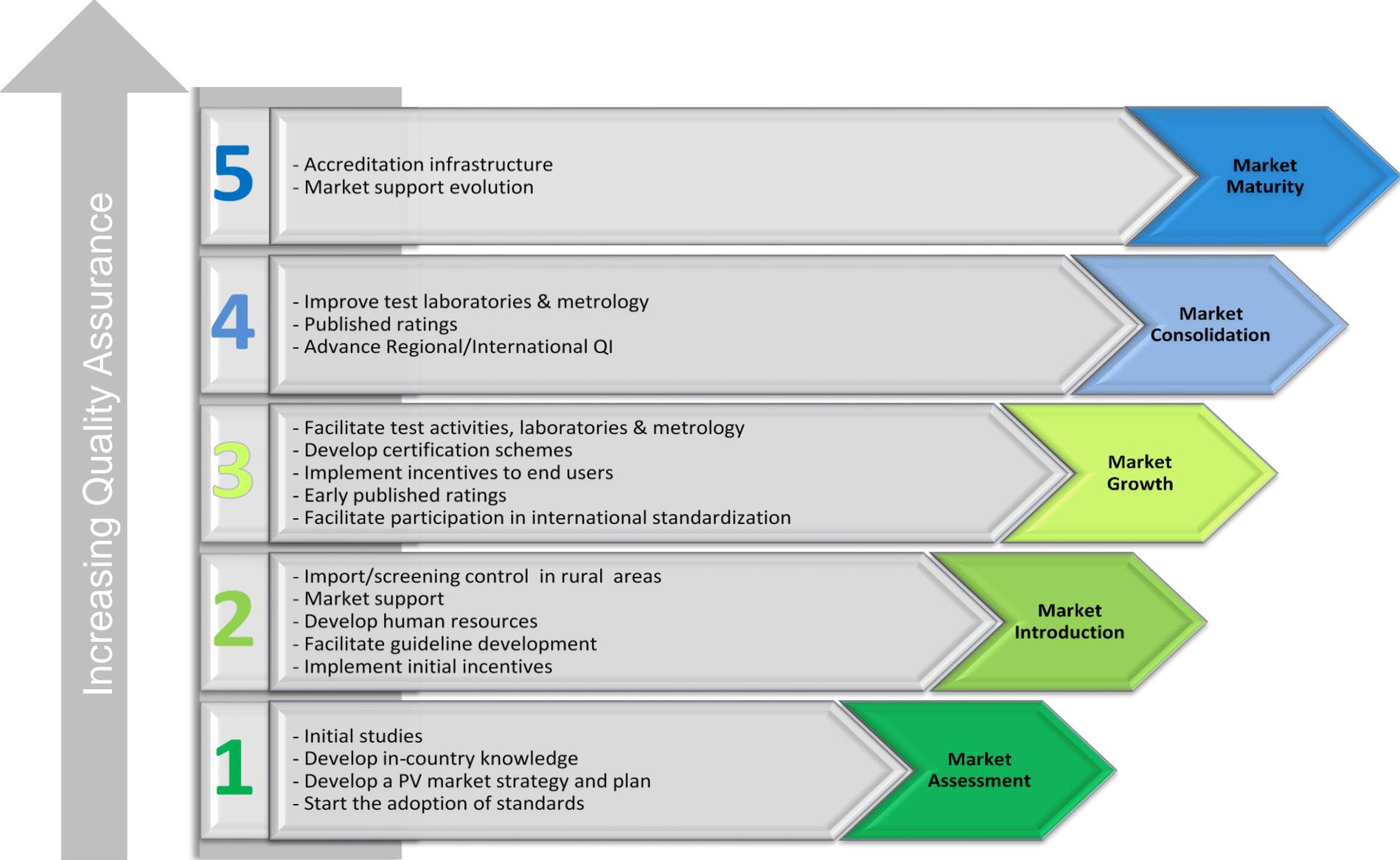


Adapted from: TÜV Rheinland, 2014

## Monetary case

- 20 MW PV plant in southern Europe
- kWh-sales price of 10 ctEUR
- 2-3% higher performance
- Measurement cost 5 – 10 kEUR
- Annual revenue increase 75 – 115 kEUR

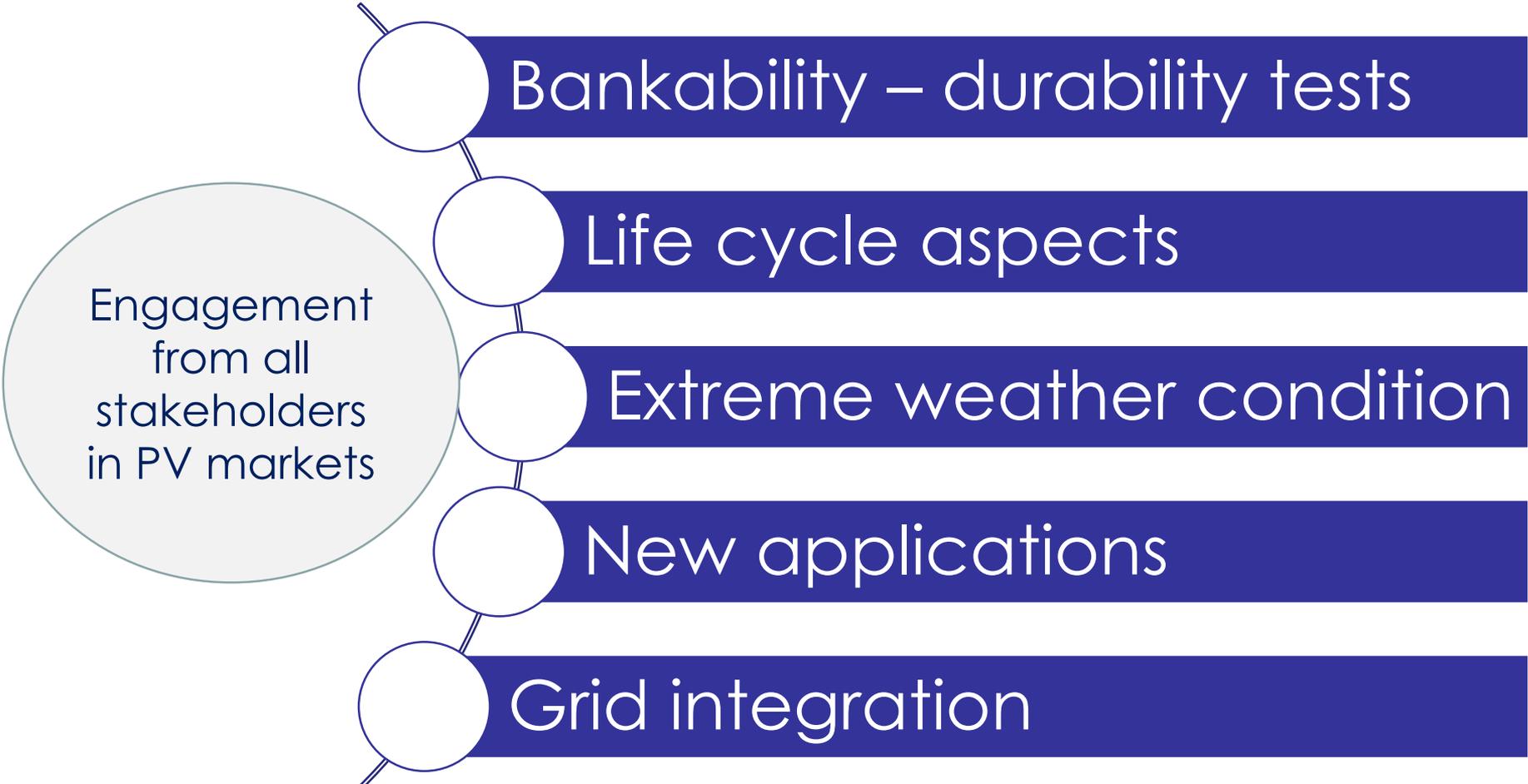
# IRENA uses a five-stage approach for the development of QI



# 4

## Emerging challenges

# What is coming next in QI for PV systems



Engagement  
from all  
stakeholders  
in PV markets

Bankability – durability tests

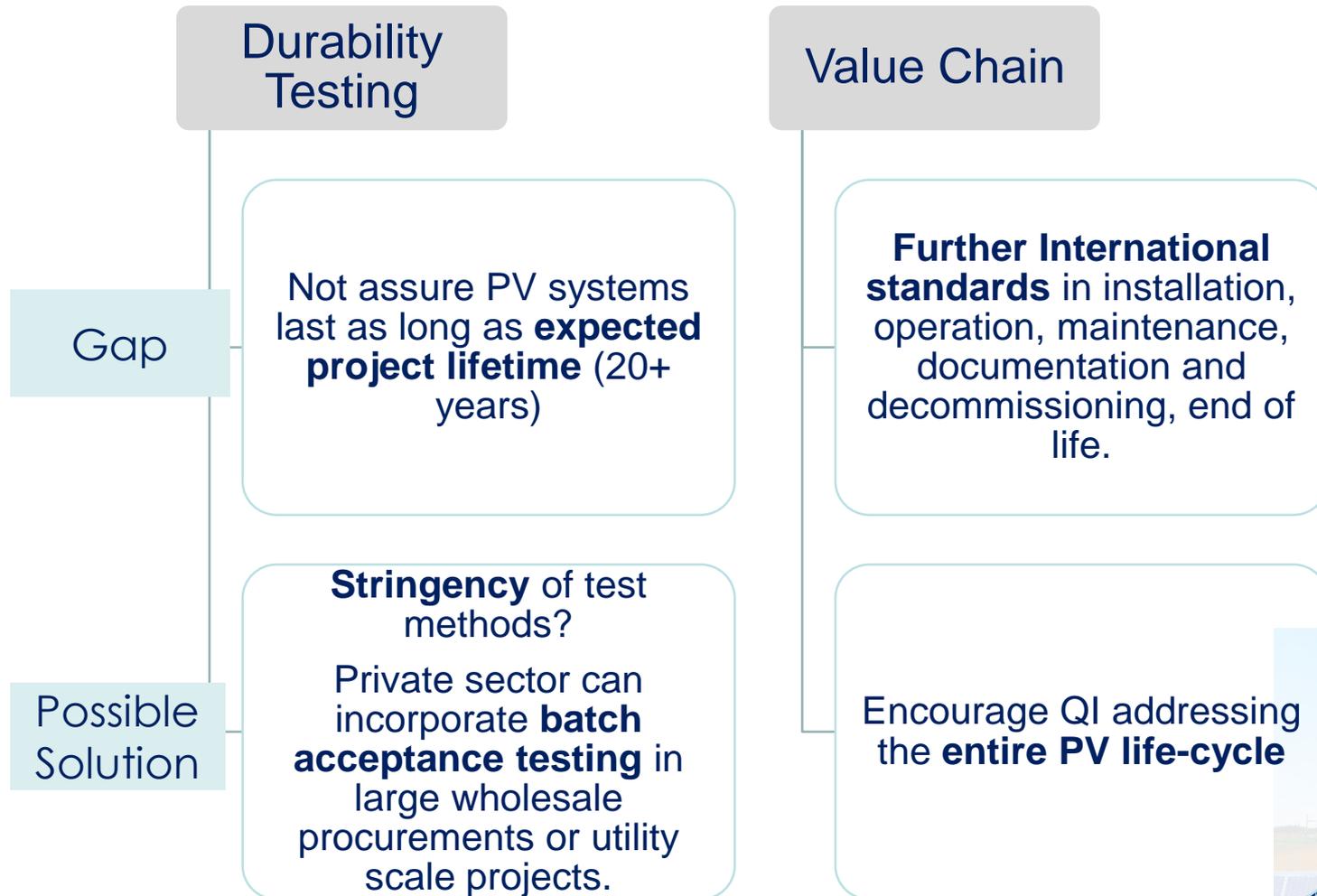
Life cycle aspects

Extreme weather condition

New applications

Grid integration

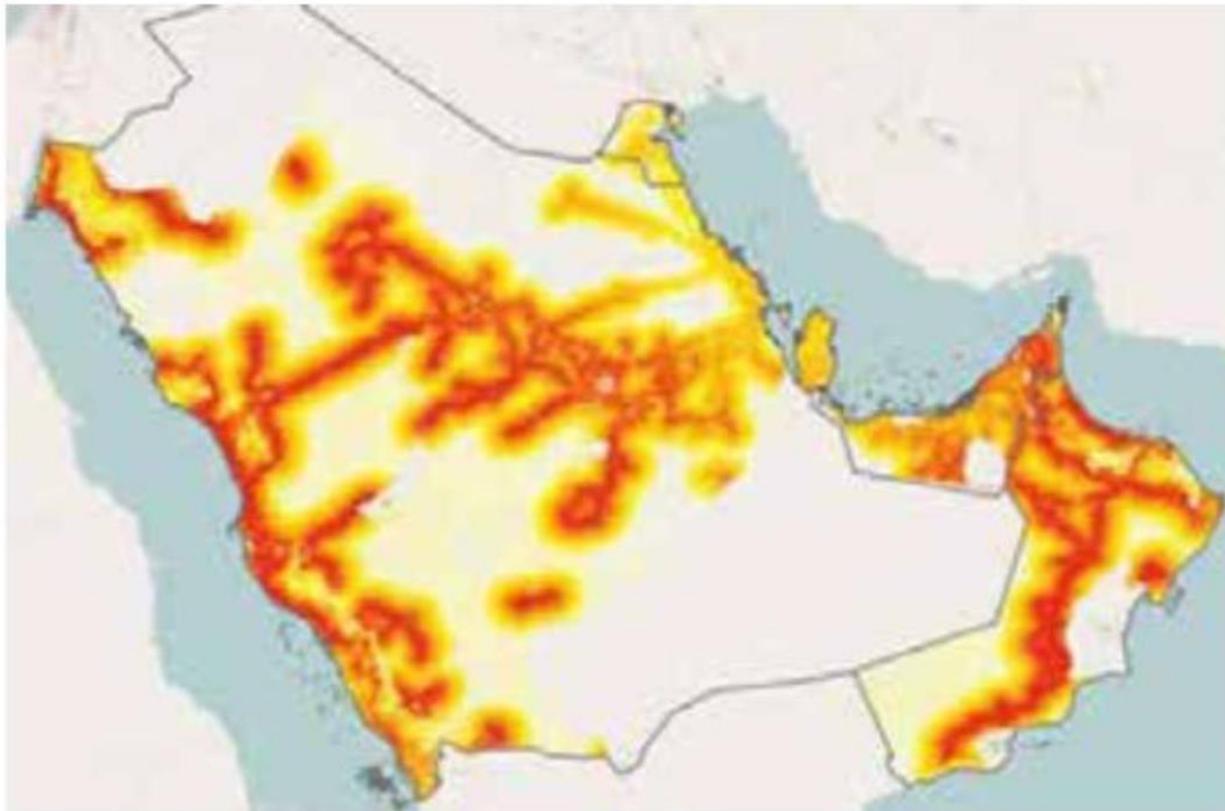
# Work-in-progress at international level



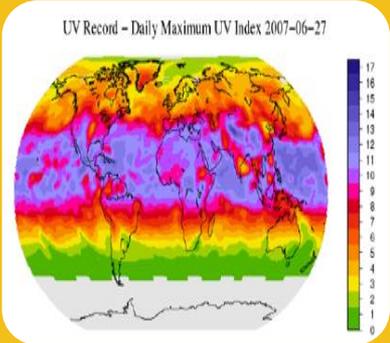
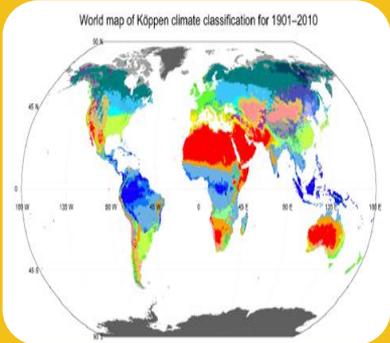
# Extreme weather conditions: Example – GCC region

~60% of the GCC's surface area has excellent resources for solar PV  
Just 1% of this area represents ~470 GW of additional capacity

- Source: IRENA (2016) RENEWABLE ENERGY MARKET ANALYSIS: THE GCC REGION



Source: (IRENA, 2016) (<http://irena.masdar.ac.ae/?map=2146>)



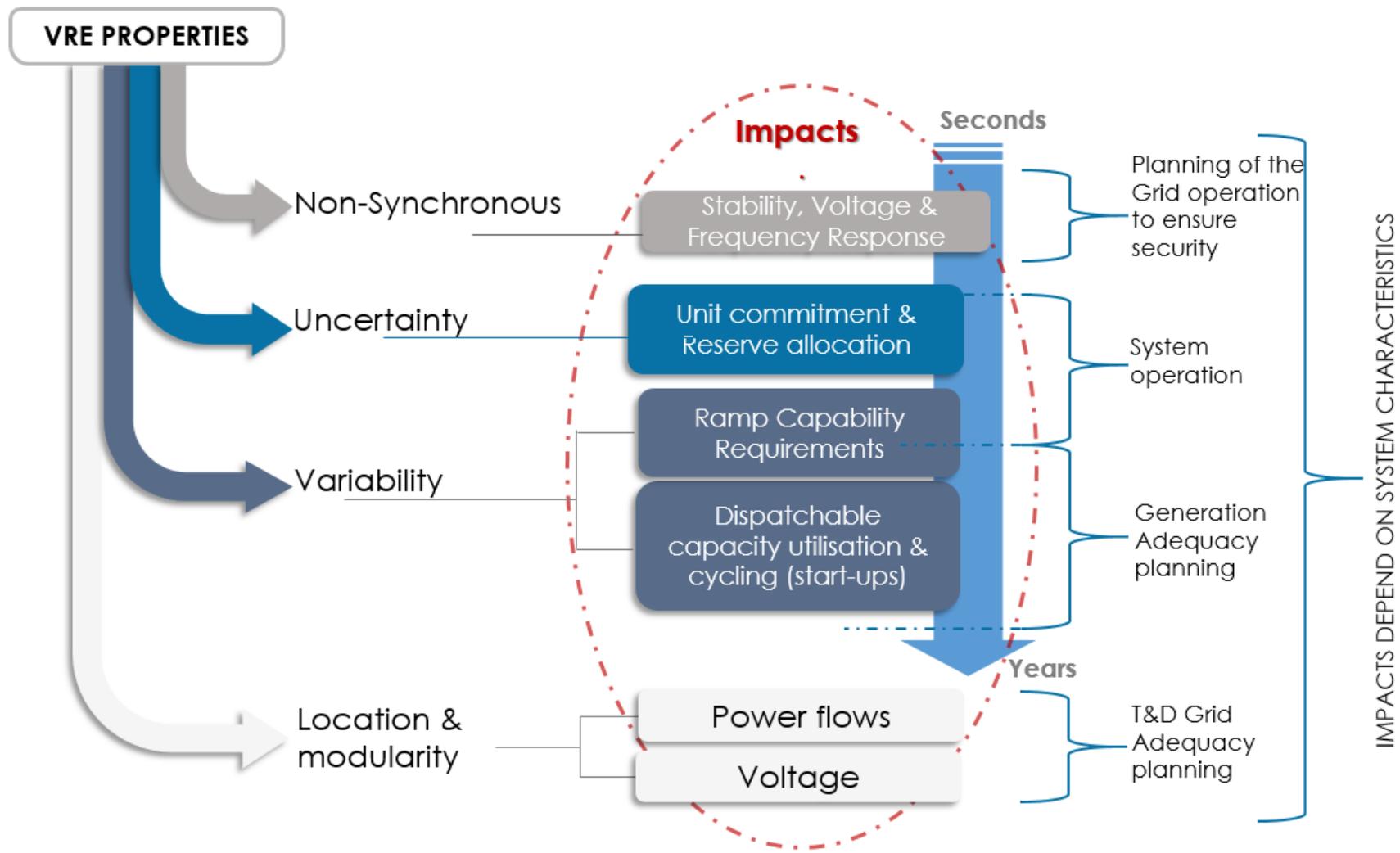
**Temperature:**  
IEC open air conditions (-40oC - +40oC)  
| GCC -20oC - +55oC high humidity

**Annual irradiance:**  
Germany ~1 200 kWh/m<sup>2</sup> | GCC ~2 300 kWh/m<sup>2</sup> – UV double

**Hail:** IEC 25mm Ø | GCC 44mm Ø

**Sand:** no international test methods – different types of sand

# Standards for grid integration – Grid codes



# New applications

## BIPV

BS EN 50583-2:2016



BSI Standards Publication

## Photovoltaics in buildings

Part 2: BIPV systems

## Floating PV



Table 2 — Mounting categories A – E

Category A:	<b>Sloped, roof-integrated, not accessible from within the building</b>	
	The PV modules are mounted in the building envelope at an angle between 0° and 75° (see Fig. 1) with a barrier underneath preventing large pieces of glass falling onto accessible areas below.	
Category B:	<b>Sloped, roof-integrated, accessible from within the building</b>	
	The PV modules are mounted in the building envelope at an angle between 0° and 75° (see Fig. 1).	
Category C:	<b>Non-sloped (vertically) mounted not accessible from within the building</b>	
	The PV modules are mounted in the building envelope at an angle of between and including both 75° and 90° (see Fig. 1) with a barrier behind preventing large pieces of glass or persons falling to an adjacent lower area inside the building.	
Category D:	<b>Non-sloped (vertically) mounted accessible from within the building</b>	
	The PV modules are mounted in the building envelope at an angle of between and including both 75° and 90° (see Fig. 1).	
Category E:	<b>Externally integrated, accessible or not accessible from within the building</b>	
	The PV modules are mounted onto the building and form an additional functional layer (as defined in 3.1) exterior to its envelope (e.g. balconies, balustrades, shutters, awnings, louvres, brise soleil etc.).	

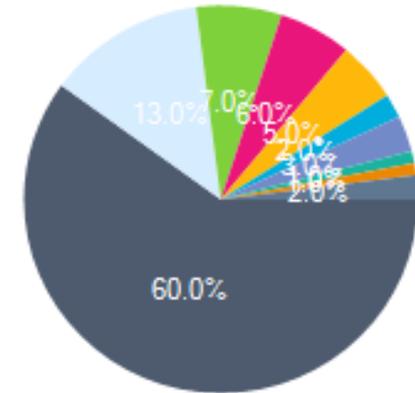
5

IRENA Contribution

# INSPIRE Platform - Search of International Standards



The screenshot shows the IRENA INSPIRE website homepage. At the top, there is a navigation menu with links for Home, Patents, Standards, Networking, and Contact us. Below the menu is a large banner image of wind turbines in a field with the text "LEARN ABOUT RENEWABLE ENERGY STANDARDS". Underneath the banner, there is a "News & Events" section with a link to "Nov 2016- A Gale of Innovation: The future of offshore wind". Below this are three colored boxes: a green box for "Interested in RE patents?", an orange box for "Learn about RE standards", and a teal box for "Networking and more". Each box has a "Read More" link. At the bottom, there is a copyright notice for 2014-2015 IRENA and social media icons for Facebook and YouTube.



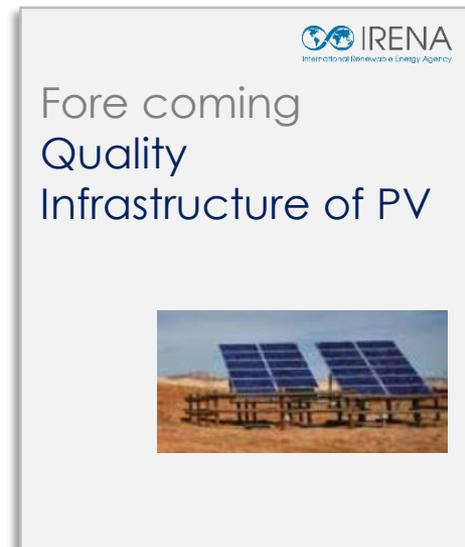
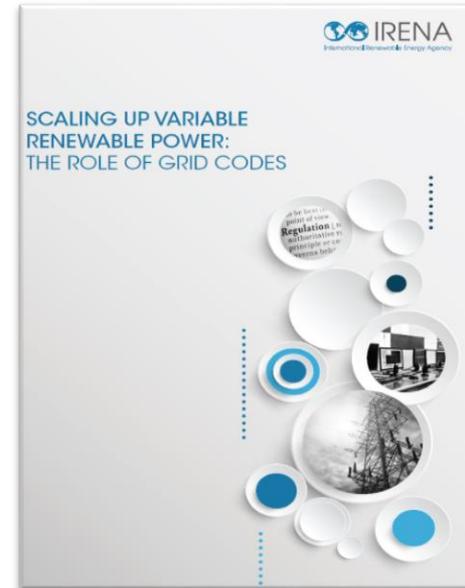
- Testing, Sampling and Analysis
- Product
- Performance
- Pre-Installation
- General
- Installation
- testing, Sampling and Analysis
- Cross-cutting / Performance
- Certification
- Cross-cutting

Access for free:  
[www.irena.org/inspire](http://www.irena.org/inspire)

Webinar about INSPIRE:  
<https://www.youtube.com/watch?v=O2AOwZH5sxM>

INSPIRE facilitates in a simple way a catalog of the applicable standards for Solar Technologies

# Supporting countries to develop and implement QI for RET



## Requests

- ✓ **China:** Technical standards for Offshore Wind technology
- ✓ **Japan:** quality control for PV and Wind technologies in extreme weather conditions
- ✓ **Latin American region:** In cooperation with PTB, quality control for solar thermal and PV systems
- ✓ **MENA region:** In cooperation with EU GCC testing for PV systems
- ✓ **UAE:** International Standards for PV systems
- ✓ **Mauritania:** Request for support on grid connection codes
- ✓ **Colombia:** Grid codes
- ✓ **Tanzania:** Solar thermal

- ✓ **International Electrotechnical Commission - IEC:** Workshops for Countries on use of standards, INSPIRE



- ✓ **German Metrology Institute- PTB:** Quality infrastructure support, Workshop in Costa Rica, Green climate dialogue in Germany



- ✓ **ENTSO-E, SolarPower Europe and Solar United:** PV and grid codes



- ✓ **IEA PVPS Task 13:** Solar Bankability

- ✓ **WWEA:** Standards in small wind technologies



- ✓ **EU GCC Clean Energy Technology Network :** GCC Inception meeting & training-Solar Photovoltaic Testing Centres Network



6

Final remarks

- ❖ We entered into an era of low equipment cost | quality infrastructure is critical to mitigate risks and achieve the **expected LCOE**
- ❖ **Quality is not about hardware only**, but a system approach is needed
- ❖ Progress on standards and conformity assessment schemes need to **accelerate the pace** to meet the existing and NEW market needs
- ❖ **Cost – benefit** ratio of assuring quality is positive
- ❖ International and regional **cooperation networks** strengthen and accelerate the development and implementation of QI for PV systems

# Quality pays!

Please contact:  
Francisco Boshell ([Fboshell@irena.org](mailto:Fboshell@irena.org))  
Alessandra Salgado ([Asalgado@irena.org](mailto:Asalgado@irena.org))