



# **Renewable Energy Project Facilitation**

**Roland Roesch & Carlos Ruiz** 

Universität Bonn

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## **IRENA Lecturers**





**Roland Roesch** is the Senior Programme Officer, Renewable Energy Markets and Technology Dialogue at the International Renewable Energy Agency (IRENA). Preceding that he worked in the Oil & Gas and Utilities Industry and as an Energy Market Consultant for Lahmeyer International and as researcher for renewable energies.



**Carlos Ruiz** is a Associate Programme Officer at the International Renewable Energy Agency. Carlos has been working on the Project Navigator for the last three years developing technical guidelines for different RE technologies. Before joining IRENA, he worked in Spain monitoring and analyzing O&M performance of solar power plants.



#### MANDATE

To promote the widespread adoption and sustainable use of all forms of renewable energy (RE) worldwide

#### **OBJECTIVE**

To serve as a **network hub**, an **advisory resource** and an **authoritative, unified, global voice** for renewable energy

#### SCOPE

All renewable energy sources produced in a sustainable manner



Members (154)States in accession (26)









Examples and case studies

## On-going power sector transformation IRENA

International Renewable Energy Agency



#### Source: IRENA statistics

- Around 25% renewable power generation share worldwide
- Growing by 0.7 percentage per year

## The global weighted-average installed costs of utility-scale PV

systems is estimated to fall by 57% between 2015 and 2025



Note: Installed cost value are given for the year during which the project is commissioned. .

Source: IRENA (2016), The Power to Change: Solar and Wind Cost Reduction Potential to 2025

**#ProjectNavigator** 

## Solar PV cost reduction potential

## **ELECTRICITY COST**



#### **#ProjectNavigator**

#### **Renewables: Highly competitive for new capacity**



Each circle represents one project, centre of circle is LCOE value on Y axis, diameter is size of project. Year is the year commissioned.

## **Cost reduction potential**



#### **#ProjectNavigator**

Solar PV has seen the most significant cost reduction from 2012 to 2016, with a 45% decline in 4 years which is in line with global cost reduction



Note: Installed costs and LCOE calculations are given for the year during which the project is commissioned.

## Outline







IRENA's project facilitation tools



The project development process



Examples and case studies

## RE project development challenge





- Most countries know they have RE potentials. However, they lack the projects to achieve the desired deployment.
- Conditions inherent to certain countries/regions translate into high costs and financial risks, *e.g.* SIDS.
- Stakeholders involved in a project often lack the know-how to complete a bankable project proposal.
  - This leads to higher project development costs and risks.
- Fund securement process and financing options themselves aren't transparent.

→ IRENA aims to strengthen the project development base, enhance the quality of proposals and increase their bankability, attracting better financing conditions.

## Outline





The case for renewables



The challenge of RET project development



IRENA's project facilitation tools



The project development process



Examples and case studies

# IRENA's project facilitation tools & platforms





Evaluate, technical assistance

Sustainable Energy Marketplace

#### **Global Atlas for Renewable Energy**



#### Global Atlas FOR RENEWABLE ENERGY

The Global Atlas for Renewable Energy:

IRENA's renewable energy prospector





www.irena.org/globalatlas



Global Atlas *pocket* Mobile App

#### Sustainable Energy Marketplace: a virtual Market Place for RE Projects

# International Renewable Energy Agency

#### **Objectives**

- Increase visibility of RE and EE projects.
- Increase visibility of financing opportunities.
- Promote project initiation and development.
- Support building a pipeline of investor ready projects.
- Boost investments in renewable energy.
- Mobilise public and private finance.





#### Methodology

- Provide an integration platform for stakeholders in the market.
- Enhanced user interface and experience.
- Regional hubs for focused partnerships.
- Seamless linkage to IRENA tools and services.
- Advanced search functions.

#### Providing concessional funding

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# What is the IRENA Project Navigator?

#### The challenge of RET projects

- » Failing to prove project bankability to funding institutions
- » Insufficient knowledge on project proposal development
  - » Higher project development costs
  - » Higher risk of project failure

#### Objectives

- » Increase the bankability of projects by:
  - » Strengthening the project development base
  - » Enhancing the quality of project proposals
  - » Reducing costs and mitigating risks through proper planning and efficient use of funds
  - » Facilitating effective implementation

#### Scope

- » All RETs
- » Different finance types: grants, loans, equity
- » Project sizes: from individual use to utility scale projects
- » Global: all geographical regions







## The Project Navigator Platform



#### Learning Section

- » Project development and technical guidelines
- » Best practices
- » Examples & Case Studies



#### Start a Project

- » Personal and private workspace
- » Tools, templates, checklists
- » Stepwise approach
- » Track your progress
- » Export documents

#### **Financial Navigator**

» Information on multiple funds

IRFNA

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- » Filter by region and technology
- » Information includes fund types, requirements and contact details among others.





## Feature #1: Learning section



#### Project development Guidelines

- » Clear project development process
- » Tools
- » Key Actions
- » Control questions and deliverables
- » Contract templates

#### **Technical Concept Guidelines**

- » Land and resource assessment
- » Technology selection and sizing
- » Contractual aspects
- » Lessons learned from previous projects

#### How others did it

- » Find examples
- » Case studies
- » Templates





# Feature #2: Interactive workspace



#### Create your own workspace

- » Password protected workspace
- » Interactive tools
- » Store up to three projects

#### Follow a clear project development process

- » Clear objectives
- » Interactive tools
- » Control questions to ensure that nothing important has been overlooked

#### Track your progress

- » Store your data
- » Keep track of your project
- » Export and download reports

						PROJECT
Home	Learning section	Start a project	Financial Navigator	My accou	nt	Sign out
> Project Wor	kspace					
My development progress			Project infor	mation		
				Project title	Project 1	
The following task list provides an overview of all Tasks to be completed for the given type of renewable energy Project. Although it is recommended to use the tools in the order presented (as				Short description	n test	
defined in IRENA's Pro	Created on	05 Sep 2014	1			
Identification phase				Region	Africa	
Tool		Completed	Export			
Identification Checklis	st	1	đ	Technology	Solar power	
						Edit
Screening phase						
Tool		-	Export			
SWOT Analysis		1	a h			
SCOPE Analysis			<b>4</b>			
PRIMO-F Analysis			<b>a</b> 1			
PEST/PESTLE Analysis	s (see Learning section)					
Assessment phase						
Tool		Completed	Export			
				l		

#### Identification Questionnaire

I Stakeholder Analysis and Target Group Selection		
Who is involved?	Investors, government, manufacturers and suppliers, electricity buyers, local community and competitors.	
Who has power/control over the benefits?	Investors, government, customers, community	
What needs have to be met?	Environmental and legal frameworks, market price must cover production costs, quality of electricity supply.	
Who are the direct recipients (directly affected target groups)?	Electricity buyers/consumers	
Who are the ultimate beneficiaries (benefit from the long- term outcome)?	Government, local community	
II Problem Analysis		
What is the core problem that the project should help to solve?	Limited electricity access.	
What are its causes?	Insufficient grid infrastructure and geographic isolation.	

## **Feature #3: Financial Navigator**

#### Find a fund that suits your project

The Financial Navigator is a detailed database of funds that actively provide finance to renewable energy technology projects.

It increases the transparency of the funding process and helps project developers identify potential funding opportunities

The available information includes:

- » Geographical Coverage
- » Technological Coverage
- » Type of fund
- » Project Size
- » Funding requirements
- » Administrating organization
- » Contact details

General information	Core funding information		
Name of fund Strategic Climate Fund (including Scaling Up Renewable Energy	gy Program (SREP))	Administering organisation(s) African Development Bank (AfDB)	
General description The Scaling Up Renewable Energy Program in Low Income Cc Fund (SCP, which is one of two funds within the framework o to scale up the deployment of renewable energy solutions an aims to pilot and demonstrate the economic, social, and envir Geographical coverage	Funding organisation(s) Australia/Canada, Demmatk/Switzerland, Germany/Spain, Japan/Korea, Netherlands/Sweden, Norway, United Kingdom and United States		
📟 Armenia 🔤 Yemen 💶 Maldives 🚺 Mongolia 🕏 Nepal 🔤 Ethiopia 🚟 Kenya 🔚 Liberia 🚺 Mali			
🔀 United Republic of Tanzania 🔤 Honduras 🔀 Solomon Islands 🔚 Vanuatu		Link Website	
Details on geographical coverage - To chool and an annual annu		Total fund size (M USD equivalent) 340	
Technology coverage		Comments on total fund size Country allocations on average have been 15 M USD (envelopes) for African countries For project preparation grants there are no caps under SREP. For example, Mali received 2.2 M USD for a feasibility study.	
Details on technology coverage Solar, wind, bio-energy, geothermal, and small hydro technolo Check annual report from November. Analysis of portfolio.			
In Africa: Liberia mini-grid technologies to be confirmed. Mali :mini hyc			
WB was supposed to develop mini-grid. Wind in Ethiopia . Tanzania: geothermal.		Initial launch of the programme	
Technology agnostic.		or fund 2008	
Type of fund	Size of grant	Contact	
This fund can only be accessed indirectly by project	Around 20-50 M USD per country. Though funding is determined on a project level. (Usually 2-3 projects/country)	See multilateral development ban	

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## Project Navigator: impact



The IRENA Project Navigator supports project developers in applying best practices to transform their power sectors with renewable energy and address the challenges of affordable energy and climate change.



### Technical Concept Guidelines







#### Woody Biomass

Ligno-cellulosic biomass coming from branches and tops of woody plants such as trees, bushes or shrubs for the production of solid biofuels (i.e. wood pellets)



Minigrids Improve reliability of energy supply in remote areas by combining small-scale renewable energy generators and storage in a smart distribution grid



Geothermal Sustainable access to Earth crust's natural heat often associated with volcanoes to pump hot water or steam up from deep wells to generate electricity



Solar Home Systems Stand-alone solar PV systems that offer a sst-effective mode of supplying vital power for lighting and appliances to remote offgrid households

## **Technical Concept Guidelines**



	Pre-development	Resources	
• Home	Preliminary economic and financial analysis	~ Toolkit	Quick
	• On this page	Project Brief Template	Access t Tools
Overview	Key Performance Indicators	Bankability Checklist	
<ul> <li>Identification</li> </ul>	Cost estimation	Risk Assessment Tool	
► Screening	Revenue streams		
Assessment	Economic indicators	Project Evaluation Model - Mini-Grids	
Selection	Financial indicators	✓ Case study	
<ul> <li>Pre-development</li> <li>Development</li> <li>Construction</li> <li>Operation &amp; maintenant</li> </ul>	Cee Contractions that are of interest for different stakeholders.		ummary o activities
<ul> <li>Decommissioning</li> <li>References</li> <li>and</li> <li>gation</li> </ul>		<ul> <li>IRENA Inspire</li> <li>IRENA Global Atlas</li> <li>IRENA/ADFD Financing Facility</li> </ul>	

## **Technical Concept Guidelines**





## **Project Navigator: outreach**



To organize project development training workshops, IRENA will build on previous successful dissemination approaches blending online and physical activities such as:

Training workshop in West Africa

Residential PV entrepreneurship facility for Africa Training workshop in the Middle East

Utility-scale Solar PV training workshop in Iran Mini-Grids Webinar

Mini-Grids training webinar







60 African project developers trained

100 local project developers trained

500+ participants remotely trained

## IRENA PROJECT NAVIGATOR

Access practical information, tools and guidance for the development of bankable renewable energy projects



A learning section with easy-to-access knowledge materials An interactive workspace to develop projects and track progress An online search engine to find renewable energy funding sources

Obtain project development guidance with 50+ tools for:



Solar PV



Wind



Woodv

Biomass



Mini/

**Microarids** 







Small

Geothermal Solar Home Power Systems Hydropower

## www.irena.org/navigator

## Outline





The case for renewables



The challenge of RET project development



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The project development process



**Examples and case studies** 

## Front-end loading



- Early stages of project development
  - Important decisions and large investments have not been made
  - Changes are easily made and are low cost
- Later stages
  - Decisions and investments have been made
  - Changes imply costs



## Creating a valuable project



• If a **good project selection** is complemented by a **good execution** of the project, the increase in the value and the quality of a project will be substantial.



- 1 Good project selection and good project development
- 2 Good project selection and poor project development
- 3 Poor Project selection and good project development
- 4 Poor project selection and poor project development

## Project development process





## Outline





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Examples and case studies





Making the most out of opportunities and minimizing risks

# Early stage project development phases

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- Identify potential project opportunities
- Screen options and discard unfeasible projects
- Perform a preliminary technical assessment
- Evaluate project options on qualitative and quantitative metrics, and their risks:
  - Operational aspects, financial metrics, revenue certainty, reliability, funding availability, etc.



# Late stage project development phases

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- Preparations for detailed design, financing and construction of the project:
  - Define suitable technologies.
  - Identify operational and site constraints.
  - Estimate preliminary costs and obtain technical specification sheets.
- Model performance based on historical and projected loads, yield estimates, tariffs and operational regulations.
- Finalize financial model and risk management plan
- Finalize contractual agreements and permits

# Project implementation and operation



- Start construction of the project; ensure it is completed on time and on budget
- Testing and Commissioning
- Execute and audit O&M procedures to achieve contractual performance guarantees
- Refurbishing or decommissioning





# Sample of Bankability requirements





- Conservative estimates:
  - Fixed and variable expenses
  - Revenues
- Warranties and guarantees
- Independent verification of assumptions


# **Project Navigator platform**



				Te	chnical and socio-environr	nental as	sessment matrix						
				Cate	aon	Criteria		Weight	Mark				
						Cintenia		100	0-4				
Land chara Criteria	acteristics criteria matrix		ltem	Mark (0-5)		A: Meteorolo	av	30		social evaluat	ion matrix		
Criteria		Hills above h		mark (0-3)						Iten			ark (0-5)
		Hills above h	orizon 3°- 4°			A.1 Solar resource		20		Iten		m	aik (0-3)
		Hills above h			]   .	A. I Solar lesource		20					
		trees)	g objects (buildings,		orology						a/fauna habitats		
		No external s	shading			A.2 Annual r	mean ambient temperature	7					
											ected areas and species / environmenta sitive areas	lly	
		6% - 7.9%				A.3 Extreme	e conditions	3					
		4% - 5.9%								-			
		< 4% Very hilly, up							•		air air		
		Hilly, up to 2	Bankabilit	y check	dist								
Profile		Moderate, up	ur								r and soil		
		Nearly flat, b Flat				For the purp	pose of:				and ground water		
		High forest (											
		Medium-high				Ind	dicative term sheet		Update	Final approval			
Land cover											ts living on site (e.g., resettlement)		
	Infrastructure criteri	ia matri	General project des	scription							tial housing nearby (impacts from tra		
	Criteria		Location										
Land use	Availability of substation		Location								/eteorological criteria M	ark (0-5)	-+
Land use			Capacity								vieteorological criteria		
											GHI < 1 650 kWh/m <sup>2</sup>		
			Project company (na	me, existing ac	tivity, ownership structure)								
	Distance to high-voltage grid/substation		Investor (name, activity, experience with solar projects)								GHI: 1 650 - 1 700 kWh/m <sup>2</sup>		
											5HI. 1 650 - 1 700 KWH/HP		
											_		1
			Project team								3HI: 1 700 - 1 750 kWh/m²		
			1										
			Technology	thrology						GHI: 1 750 - 1 800 kWh/m <sup>2</sup>			
	Road available to access site		Contractual relational	his among the s	undian (auk aunalian including description a								
			Contractual relationship among the suppliers/sub-suppliers including description of responsibility of each party								GHI > 1 800 kWh/m <sup>2</sup>		
					No WIGHT S KIT						-Y		1
				Water well					Annual mean ambient ter	nperature	> 26 °C		
Potable water available				Piped wate									
				Water well							25 °C - 26 °C		
				Piped wate	er on site								
				> 100 km							24 °C - 24.9 °C		
	Distance from closest seaport		50 - 100 km 20 - 49 km								24 0 24.3 0		
	Distance nom closest seaport			20 - 49 km 10 - 19 km									71
				< 10 km							23 °C - 23.9 °C		
				< 10 km							+		
				50 - 100 km							< 23 °C		
				30 - 100 KI					1				

## **Toolkit: Project Evaluation Model**

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🐼 IRENA

ELECTRIC POWER	LEVELIZED COST OF ENERGY	ELECTRIC POWER	Avg. annual value	Unit	% demand	HEATING & COOLING	Avg. annual value	Unit	% de
Year 1	LEVELIZED COST OF ENERGY LCOE	Electricity demand	14,993.91	MWh/year		Heat demand	6,832.62	MWhth/year	
00.00		RE Electricity injected	8,355.23	MWh/year	56%	CHP Heat generated	4,790.77	MWhth/year	70
00.00		Other Electricity injected	1,916.31	MWh/year	13%	Boiler Heat generated	1,971.06	MWhth/year	2
0.00	6.0	Mini-Grid Electricity injected	10.271.54	MWh/year	69%	Mini-Grid Heat generated	6.761.83	MWhth/year	1
		Electricity imported	-	MWh/year	39%	_			
			-	MWh/vear	6%				
0.00	3.1	Electricity exported	-+						
20.00		RE Electricity curtailed	-	MWh/year	0%				
00.00		Electricity demand not met	-	MWh/year	0%	Heat demand not met	70.79	MWhth/year	
Jan Feb Mar Apr May June Jul Aug Sep Oct Nov Dec	Grid =VRE =Storage =Back-up =Other	Revenues (gear 1)	¥alue 2.42	Unit		Uses of funds	Value	Unit	
Import VRE Storage		Electricity Distribution	2.42	\$m		CAPEX	10.80	\$m	
Back-up Not Met Demand	LCOE 16.23 \$c/kWh	Electricity Export	0.46	\$m		Other CAPEX	-	\$m	
HEATING & COOLING	LEVELISED COST OF EVEDON	Heat sales Total Annual revenues	0.56	Sm Sm		Other Costs Total Uses	- 10.80	Sm \$m	
Year 1	LEVELIZED COST OF ENERGY LCOH	Costs (year 1)	Value	Unit		Sources of funds	Value	Unit	
0.00		Fixed OPEX	0.38	Sm		Equity	3.24	Sm	÷
0.00		Variable OPEX	1.12	Sm		Debt - Tranche A	3.78	Sm	
0.00	3.0	Fuel costs	0.49	\$m		Debt - Tranche B	3.78	\$m	
0.00		Total Annual costs	1.98	\$m		Total Sources	10.80	\$m	
0.00	8.0	PROJECT RETURNS							
		Economic returns	Value	Unit		Financial returns	Value	Acronym	
		Internal Rate of Return (IRR)	7.5%			Return on Equity	12%	ROE	
Jan Feb Mar Apr May June Jul Aug Sep Oct Nov Dec	·	Net Present Value (NPV)	2	\$m		Minimum Debt Service Coverage Ratio	1.17	DSCR	
CHP Boiler Not Met Demand	CHP Boiler	Payback time	15	Year(s)		Minimum Loan Life Coverage Ratio Minimum Project Life Coverage Ratio	1.60 1.96	LLCR PLCR	
						annihilanni rojeci Ene Gerenage ritalo	1.00	1 LOIN	

Project developers can understand relationship between system performance & project returns

0.00

USD/LCO

Subsidy cost of CO<sub>2</sub> reduction

## Toolkit: Checklists & Tools

### IRENA Project Navigator - Technical Concept Guidelines for Mini-Grids

#### 1 - Project Screening Tool

				Total Screening Score	Option 1 30%	Option 2 34%	Option 3 24%	Option 4 33%
					Score	Score	Score	Score
1	Siting & Logistics	Criteria	Guidance on criteria	Impact on Project	28	32	22	31
	1.1	Land availability		Real estate may not be not be available. Real estate suitable under single ownership is more ideal than multiple ownership	Fair	Fair	Good	Fair
	1.2		What is the complexity of the leasing/owning requirements?	Complex leasing or ownership requirements may have a negative impact on the project in terms of cost and scheduling.	Good	Excellent	Poor	Good
	1.3		What is the quality of the distribution system infrastructure (a non-existing distribution system would be graded "poor")	Construction of distribution system may entail additional costs and planning requirements. Side party entity ownership and operation of the distribution system may require additional resources to be included in the project.	Excellent	Fair	Poor	Fair
	1.4	Renewable production capability	What is the quality of the solar/wind production capability?	Environmental conditions may inhibit renew able production, or substantial investment is required to modify topographical or site conditions for renew able production. Production may be too low because of low solar insolation or low wind production capability	Fair	Very Good	Fair	Fair
	1.5		How convenient is the access to fossil fuel reserves ?	Substantial investment may be required for direct access to fossil fuel reserves.	Good	Excellent	Fair	Very Good

1 - I	- Risk assessment											
					a) Initial ris	sk assessm	ent		b) Post-mitigati	on risk asses	c) Risk mitigation effectiveness	
#	Project phase	Risk category	Risk description	Impact category	Likelihood	Impact severity	Risk rating (initial)	Proposed mitigation measures	Likelihood	Impact severity	Risk rating (post mitigation)	Risk mitigation effectiveness
2	1) Identification	Research	Having insufficient information; Site visit and desk study do not provide enough information (on expected temperatures and subsurface permeability) for having confidence in the presence of a geothermal resource.	Financial	Likely	Severe	High		Unlikely	Significant	Medium	Effective
2	1) Identification	Construction	Working area is not appropriate; An appropriate working area cannot be selected, because other activities on site are blocking an eventual concession- right for the geothermal project.	Financial	Certain	Significant	High		Likely	Significant	High	Not effective
3	1) Identification		No financial possibilities; No financing possibilities found, for the geothermal development in the area	Financial	Rare	Moderate	Low		Rare	Minor	Low	Not effective
4	1) Identification	Organisational	Political and regulatory instruments have not been identified yet; Political and regulatory instruments have not been identified yet and e.g. geothermal friendly policies have not been found	Financial	Unlikely	Significant	Medium		Likely	Significant	High	Detrimental
5	2) Screening	Organisational	Stakeholders are not properly known	Financial	Unlikely	Significant	Medium		Unlikely	Minor	Low	Effective
6	2) Screening	Social	No public acceptance; The issue of public acceptance has not been addressed	Financial	Unlikely	Moderate	Medium		Unlikely	Minor	Low	Effective
7	2) Screening	Contracts and agreeme	Missing surface exploration permit; A surface exploration permit has not been assigned for phase 3 'assessment'	Financial	Unlikely	Moderate	Medium		Unlikely	Minor	Low	Effective
8	2) Screening	Contracts and agreement	Incomplete identification of concession rights and licence issues	Financial	Likely	Moderate	Medium		Likely	Moderate	Medium	Not effective





Onting 4 Onting 2



A company has developed a 1 MW power plant.

The selected site looks very promising and suitable for the construction and operation of a photovoltaic power plant. The figure below shows the site. All contracts were signed (e.g. EPC, O&M, Facility Agreement with lenders) and construction of the plant was about to start. The key data are as follows:

- > Site is 3.4 ha and has a suitable shape (rectangular)
- > High irradiation in the site
- > Capacity of 1 MW
- > Grid connection approval available
- > Grid connection directly at the site
- > Site is not complex and is flat
- > Access to the site is available
- > No obstacles like trees or large buildings present



## Land Securing and Availability

In the final analysis, the site proved to be not suitable for PV development. After further investigation before the actual start of construction, a number of issues were identified that had a negative impact on the actually usable area:

- irrigation line (south)
- > main water pipe (NW)
- > MV power lines crossing with MV poles
- > building on site.

The final suitable area was only 60% of the initial site. Furthermore, due to the various obstacles (exclusion areas), the site was parceled up into several sub-plots that made the site unsuitable overall for further project realization.





# Land Securing and Availability



How could this happen?

- > Invisible obstacles like underground pipes are not always entered into cadastral maps
- > Not all of the purchased land belonged to the land owner
- There was no official feedback from the grid utility with regard to minimum distance to MV lines and MV poles
- There was no answer from the grid utility with regard to installation of modules under the MV line
- > It was not clear whether or not the MV lines and poles could be removed

Mitigation: Careful site assessment at project start

## **PV** Project



### Item

- PV Modules
  - Technical properties
  - Certificates and guarantees
  - Product testing conditions

### Inverters

- Testing and suitability for extreme conditions
- Long term agreements and warranties

### **Structure** Suitable design and calculation for 25 years

### Grid connection

- Evacuation of electricity
- Permitting

### **Setbacks**

- Underperformance of modules that might reduce production, e.g.
  - extreme degradation
  - potential induced degradation
  - delaminating
  - Soiling and shading
- Risk of acquiring products not suitable for the environmental conditions.
- Interconnection difficulties, grid instability.
- Difficulties for finding financing entities or investors for the projects
- Economic underperformance as a result of defects and need for corrective measures

### **Mitigation actions**

- Factory inspections of PV module production lines
- Reviews of track record, certificates and guarantees
- Reviews of technical characteristics of inverters and operation conditions
- Verifying long terms guarantees for main components.
- Revision of support structure
  design and structural verifications
- Assessment of grid connection point and electrical lines' suitability to evacuate the electricity produced.

## **Common Construction Issues**



### Setback examples

Soil conditions

- > incorrect verification of soil conditions (drainage, geotechnical properties) by the EPC contractor
- > incorrect foundation selection

### Structure and module mounting

- > defective mounting by crews or of structure
- > damage to PV modules
- > wrong cabling installation leading to damage to cables

Electrical installation

- > incorrect grounding design
- > incorrect installation of inverters leading to damage
- > improper cable and electrical connections, leading to fires, injuries and energy losses

Security

> theft of copper and cables, theft of modules

## Soil erosion issues





## Inappropriate drainage system and enhanced erosion





## Severe weather conditions





## Mounting structure issues



## Site observations

Mounting structure > problems especially in steeply sloped zones: poles, connection plates, washers, module clamps, module positions; improperly attached modules affect manufacturer warranties



## Mounting structure issues





## Site observations

Mounting structure problems especially in steeply sloped zones: poles, connection plates, washers, module clamps, module positions; improperly fixed modules affect manufacturer warranties

# Incorrect mounting & mechanical stress





# Plant installation in flooding region





# Wrong installation of cables and modules



Cable conduits not buried Modules behind a wall





## System static stability



## Inadequate installation of cables at PV modules





## Water infiltration to subcombiner box





# Foam sealing of combiner box cable entries





## Foam sealing of cable ducts





## Metal shield protection for cable ducts at combiner boxes





# Module defects and required cable sleeves at sharp edges





# Thermographic imaging fault detection





### **Picture markings:**

Measurement Objects	Temp. [°C]	Emiss.	Refl. temp. [°C]	Remarks
Measure point 1	33,2	0,85	-40,0	Cell defect, visual check shows no result
Measure point 2	30,2	0,85	-40,0	-

Remarks: Module Ser.No. 0718114350400072210

## Wrong pyranometer installation







# Incomplete cutback of plants and shadowing





# Excessive plant growth and its remediation





# IRENA PROJECT NAVIGATOR

Access practical information, tools and guidance for the development of bankable renewable energy projects



A learning section with easy-to-access knowledge materials An interactive workspace to develop projects and track progress An online search engine to find renewable energy funding sources

Obtain project development guidance with 50+ tools for:















Utility-scale Onshore Solar PV Wind

Woodv Biomass

Mini/ **Microarids** 

Power

Geothermal Solar Home

Small Systems Hydropower

# www.irena.org/navigator



# Thank you for your attention